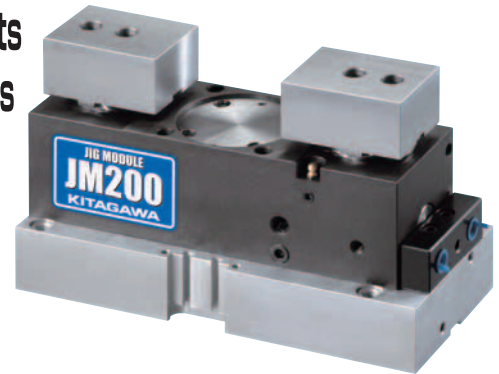




**WORK GRIPPER**

# Jig Module JM200

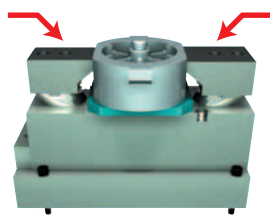
Securely grips a wide range of irregularly shaped components  
New clamping system accommodates a variety of workpieces



- Option of lock valve mechanism meaning that during machining work can be held without air line
- Centralizing or compensating is switchable
- Face grip (end grip) is possible
- Seating confirmation can be checked automatically

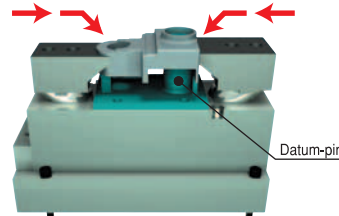
One unit is equipped with three gripping functions.

### Centralizing Grip **Centralizing**



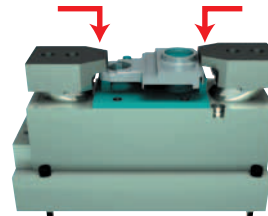
External gripping by pull down

### Center compensation grip **Compensating**



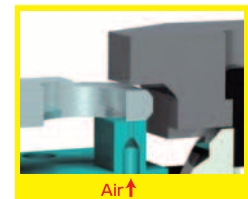
Compensating gripping using pin locators and pull down

### End face grip **Face Grip**

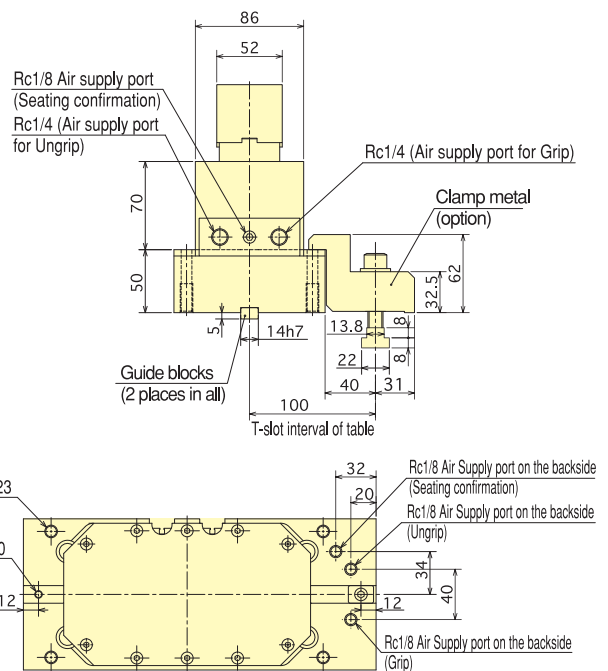
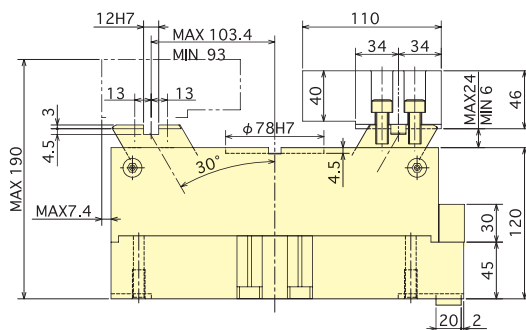
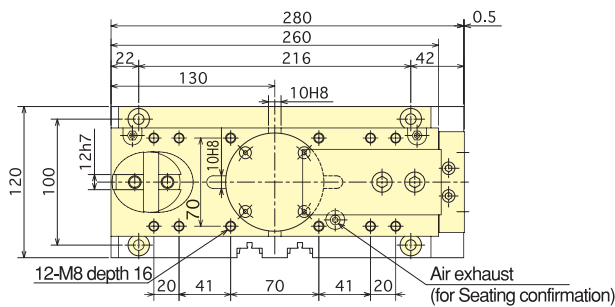


Face gripping by pull down

Seating confirmation can be checked



## Dimensional Drawings



Note : Grip metals for mounting main part can be optionally offered.

## Specifications

Cylinder Stroke (mm)	Jaw Stroke (mm)		Max. Gripping Force kN (kgf)		Min. Gripping Force kN (kgf)		Max. Oscillating amount (mm)		Work size (mm)		Net Weight (kg)	Max. air pressure MPa (kgf/cm <sup>2</sup> )	Min. air pressure MPa (kgf/cm <sup>2</sup> )
	Centering/Compensation	Face grip	Centering/Compensation	Face grip	Centering/Compensation	Face grip	Centering/Compensation	Face grip	Centering/Compensation	Face grip			
18	20.8	18	9.0(918)	5.5(561)	3.0(306)	1.8(184)	1.5	2.5	40~200	40~150	19.0	0.6(6.0)	0.2(2.0)